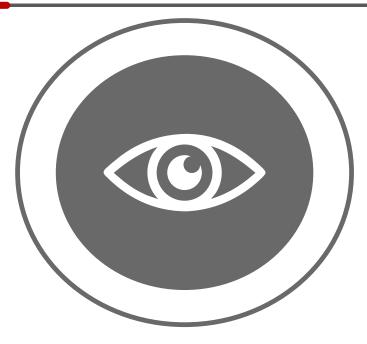


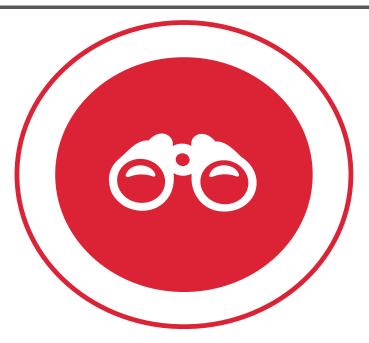
COMPANY OVERVIEW





VISION

- ✓ Leadership & Trust –Leading partner in metal manufacturing.
- ✓ Quality & Innovation –Exceeding customer expectations.
- ✓ Technology & Growth –Investing in the latest advancements.
- ✓ Flexibility & Excellence –Superior solutions for all markets.
- ✓ Sustainability & Partnerships Long-term commitment.



MISSION

- ✓ Sustainability –Eco-friendly and responsible production.
- ✓ Customer Focus –Fast, flexible, and tailored solutions.
- ✓ Precision & Innovation –High-quality metal processing
- ✓ Employee Growth –Supportive and dynamic workplace
- ✓ Excellence–Commitment to continuous improvement and superior performance.



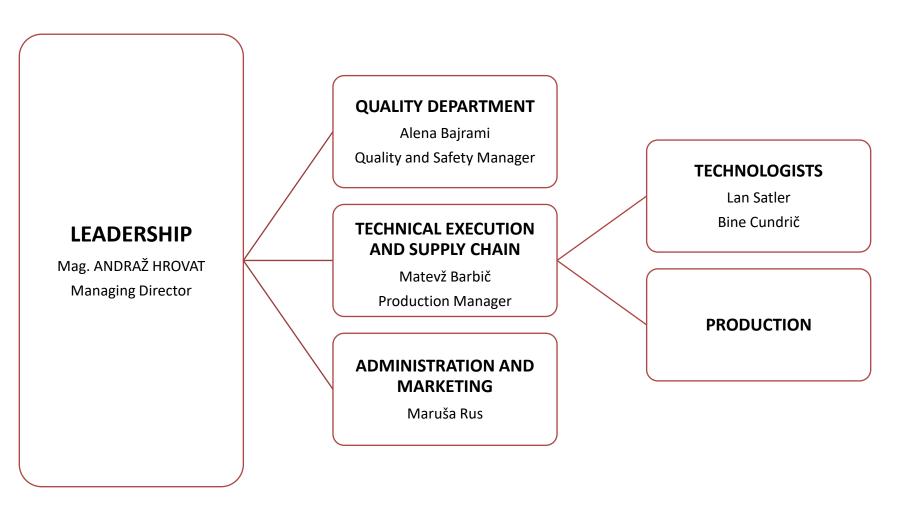
MANAGING DIRECTOR

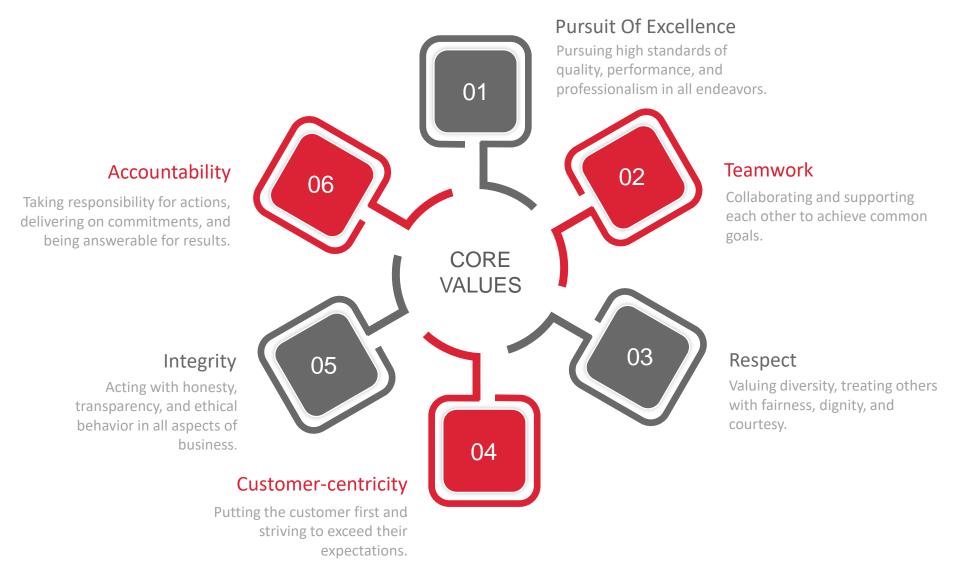
As the managing director of the company, I am very proud of all the successfully completed projects that we have done together with our team. We are aware that in order to exist in the market, you need to be fast, responsive, flexible, accurate and price competitive. From the very beginning of our business, our goal has been continuous development and long-term cooperation with our business partners. We strive to meet all the wishes of our clients, as each satisfied customer gives us motivation for further work.

ANDRAŽ HROVAT

DEPARTMENTS AND TEAMS STRUCTURE

Our team ensures efficient execution, innovation, and process optimization to support company growth and meet client needs.





QUALITY MANAGEMENT

I. Quality Department

- ✓-Ensuring compliance with quality standards (ISO 9001, ISO 14001)
- ✓-Conducting internal and external audits
- √-Monitoring quality and process improvements
- ✓-Managing and resolving quality complaints

II. ISO 3834-2 Certification:

- ✓-Certified for ISO 3834-2 welding quality standards.
- ✓-Ensuring high-quality welding processes through strict control.
- ✓-Continuous improvement of welding techniques and processes.
- ✓-Training and certifying staff to meet ISO 3834-2 requirements.

III. Environmental Management

- ✓ Complying with regulations and reducing environmental impact.
- ✓ Promoting sustainability and resource efficiency

IV. Workplace Safety

- ✓ Adhering to safety regulations and preventing hazards.
- ✓ Providing regular training and maintaining a safe work



Implementing eco supply chains helps businesses lower their carbon footprint, reduce waste, and conserve resources.

This approach not only supports environmental goals but also enhances business reputation and operational efficiency.



INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the IIW Manufacturer Certification Scheme according to ISO 3834

Company: HIRSCH Koviflex d.o.o.
The Unit: HIRSCH Koviflex d.o.o.

Located in: Industrijska ulica 1 1290 Grosuplje

is certified in accordance with

EN ISO 3834 Part 2

For the product(s): Steel Structures, Machine Components, Pressure equipment

with the scope of work stated in the attached Schedule

Certificate number and revision status: 307 - Rev. 0

First issue date: 27.08.2024 Current issue date: 27.08.2024 Date of expiry: 27.08.2029

ANBCC Governing Boad Representative

Dr. -Ing. Miro Uran

Scheme Manager Dr. Arpad Köveš

SUVT

JS.

Slovensko društvo za varilno tehniko / Slovenija



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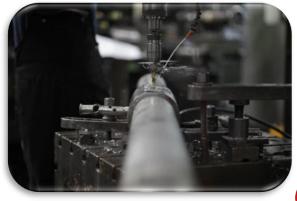
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Manufacturing processes

A diverse machine park and extensive experiences allow us to have a wide range of machined metal semi-finished products and products with all technological operations:

- CUTTING
- OXY CUTTING
- BENDING
- DRILLING
- TURNING
- MILLING
- CNC MACHINING
- WELDING
- ASSEMBLY
- PAINTING









5-axis machining CORREA AXIA





Traverses	
Longitudinal-X (mm)	7100
Cross-Y (mm)	2400
Vertical-Z (mm)	1500

Table	
8000x2500 mm	

CNC vertical machining center HAAS

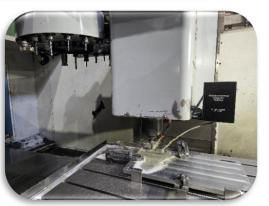


Traverses	
Longitudinal-X (mm)	2134
Cross-Y (mm)	1016
Vertical-Z (mm)	762

Table

2134x1016 mm





CNC vertical machining center DOOSAN



Traverses		
Longitudinal-X (mm)	2160	
Cross-Y (mm)	762	
Vertical-Z (mm)	650	

Table2160x760 mm





www.hirsch-koviflex.si

TECHNICAL EXECUTION

Production Machinery	Characteristics
HYDRAULIC SHEARS	4000 mm / 12 mm
3D PLASMA AND OXY CUTTING MACHINE	4 x 6 m, max sheet thickness 150 mm
• SAWS	350 x 300 mm
HYDRAULIC PRESS BRAKE	300 tons / 4 m
ROLLER MACHINES FOR CIRCULAR CURVED SHEET METAL	up to 6 mm x 2000 mm (cylinder diameter 190 mm)
4X DRILLING MACHINES	
• 2X LATHES	Up to 350 and lenght of 3000mm
• LATHE	up to 1300 / 1000 x 1000 mm
UNIVERSAL MILLING MACHINE WITH MEASURING SYSTEM	XYZ: 600 mm x 310 mm x 390 mm, Table: 250 mm x 1030 mm
HORIZONTAL MILLING AND BORING MACHINE(BOHRWERK) TOS WHN13	XYZ: 5000 mm x 3000 mm x 1700 mm, Table: 2500 mm x 1800 mm
CNC HORIZONTAL MILLING AND BORING MACHINE (BOHRWERK) UNION 13	XYZ: 3000 mm x 2050 mm x 2000 mm, Table: 2000 mm x 1800 mm
HYDRAULIC VERTICAL PRESS	
HYDRAULIC HORIZONTAL PRESS	

TECHNICAL EXECUTION

Other solutions

MIG - MAG welding machines up to 450A

MIG-MAG pulse welding up to 400A

Powder welding L = 6 m to 900A

Welding round table up to 1000 kg

Sandblasting

7x Overhead bridge cranes up to 8 tons

2 forklifts up to 5 tons

Paintshop











TECHNICAL EXECUTION

Technology Development

In technology, technologists use software like Creo to create detailed plans and designs, which are then broken down and implemented into the production process, ensuring efficient and precise manufacturing.









Wet painting dimensions 4.5 m x 8 m x 3.4 m, doors 3.2 x 3.1 m www.hirsch-koviflex.si













Our Products

 Part of the HIRSCH shape molding machine frame HS 1450











